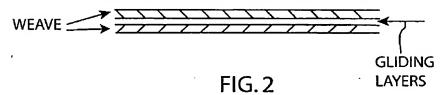


## HIGH COEFFICIENT OF FRICTION OUTER LAYER



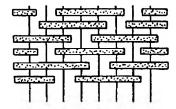
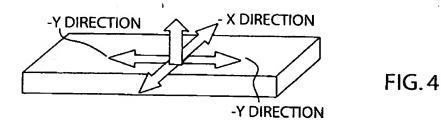
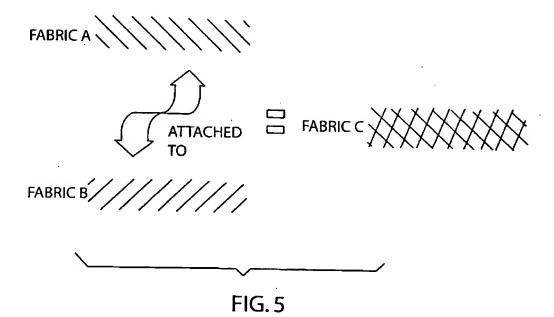


FIG.3





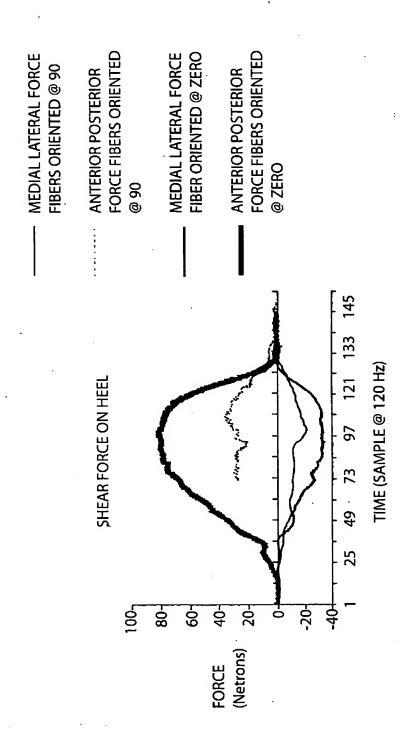


FIG. 6

## COEFFICIENT OF FRICTION FOR VARIOUS FIBER ORIENTATIONS

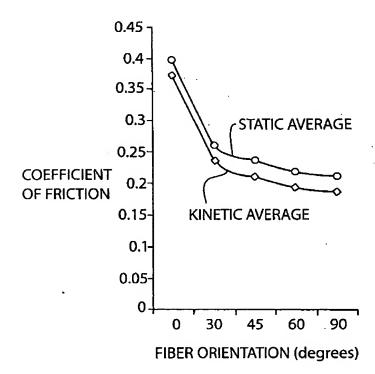


FIG.7

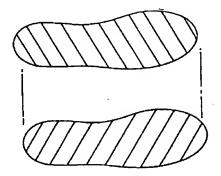




FIG.8

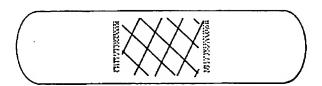


FIG. 9